

ION house pattern #3



Oil Pattern Distance:	41 Feet	Reverse Brush Drop:	41 Feet	Oil Per Board:	40 uL
Forward Oil Total:	11.44 mL	Reverse Oil Total:	8.04 mL	Volume Oil Total:	19.48 mL
Forward Boards Crossed:	286 Boards	Reverse Boards Crossed:	201 Boards	Total Boards Crossed:	487 Boards

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	3	10	111	0.0	2.8	2.8	4440
2	8L	8R	1	14	25	2.8	4.7	1.9	1000
3	9L	9R	1	14	23	4.7	6.6	1.9	920
4	10L	10R	2	14	42	6.6	10.5	3.9	1680
5	11L	11R	2	18	38	10.5	15.6	5.1	1520
6	12L	12R	1	18	17	15.6	18.1	2.5	680
7	13L	13R	2	18	30	18.1	23.2	5.1	1200
8	2L	2R	0	22	0	23.2	32.0	8.8	0
9	2L	2R	0	30	0	32.0	41.0	9.0	0

Conditioner:
Type In or Select
One

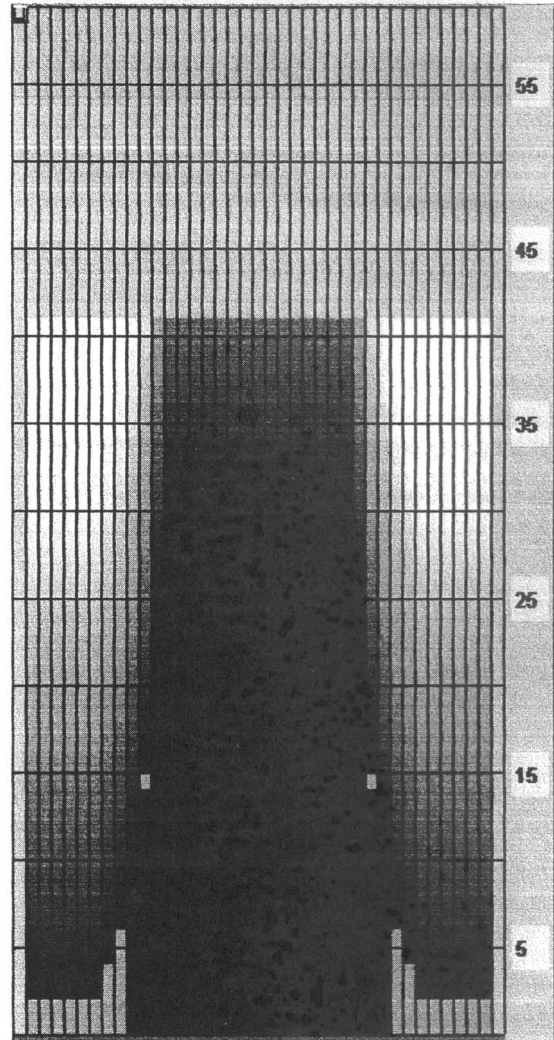
TransferType:
Type In or Select
One

Forward

Reverse

Combined

Buff



Navigation: Forward Reverse More

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	41.0	30.0	-11.0	0
2	13L	13R	2	22	30	30.0	23.8	-6.2	1200
3	12L	12R	3	22	51	23.8	14.5	-9.3	2040
4	11L	11R	3	10	57	14.5	10.3	-4.2	2280
5	10L	10R	3	10	63	10.3	6.1	-4.2	2520
6	2L	2R	0	10	0	6.1	0.0	-6.1	0

Navigation: Forward Reverse More

Program #3. League and House Pattern for Guardian Surfaces. Pattern Distance: 41 Feet

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.67	2.17	1	1	2.17	7.67

